

Coralclean HMP-X

Coralclean HMP-X is a liquid cleaner for removing cured polyurethane adhesives. It is especially used to clean-up screens, gravure and flat rollers and do an in-depth cleaning.

Coralclean HMP-X is based on "mild chemistry" and is not listed on ECHA as SVHC.

Coralclean HMP-X is not aggressive for steel or silicon rubber rollers.

Properties

Composition:	Clear transparent liquid
Density:	1 kg/l
pH (5% in H ₂ O):	5
Freezing point:	- 50 °C
Flash point:	> 108 °C

Application:	Cleaning of steel and rubber rollers, engraved steel rollers
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Instructions

Gravure System:

- Remove the rest of adhesive PUR hotmelt that remain on the gravure roller. Clean the roller with **Coralclean PW**. Wipe the roller with a cloth.
- Close the rollers and apply 1-5 liter **Coralclean HMP-X**.
- Start up the rollers at about 80°C for 30 - 60 min.
- Remove the mix of cleaner and residues of adhesive and repeat the operation if the cured HMPUR and dust are not fully removed.
- The liquid can be collected and reused again, until saturated.
- Wipe the rollers dry with a cloth.

Screen System:

- Fill the cleaning tank with Coralclean HMP-X
- Wash the screens preferably at around 80°C until all remainders of PUR HM are gone
- If needed, clean the screen with a high-pressure water jet.

Application temp:	Between 80 and 100 °C
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Viscosity:	100 mPa.s @ 60 °C
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Density	1,00 kg/m ³
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Shelf life:	Minimal 24 months under ambient conditions.
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